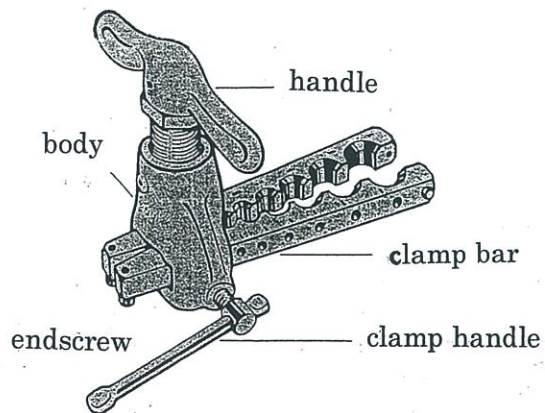


# EA200 FLARING TOOL OPERATING INSTRUCTION

## Specification

- Tube Size..... $3/16''$ ,  $1/4''$ ,  $5/16''$ ,  $3/8''$   
 $1/2''$ ,  $5/8''$ ,  $3/4''$
- Eccentric Cone
- Precise Flaring Works

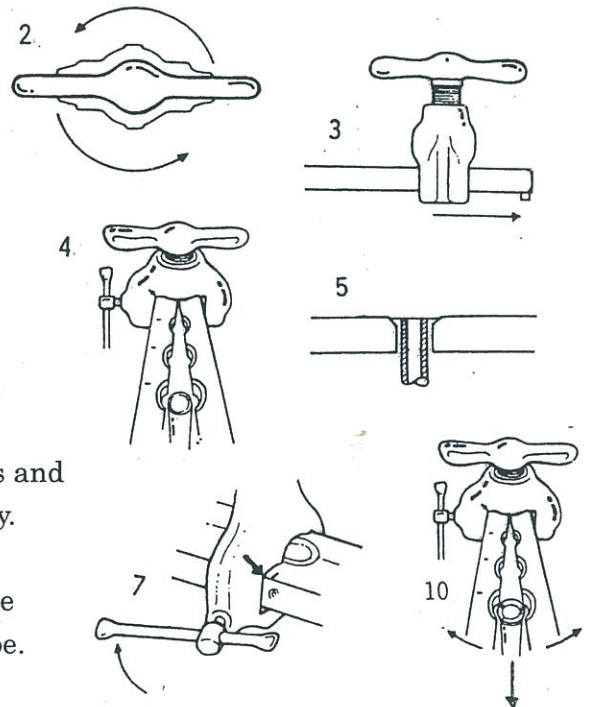


## Warning

- Flaring tool is recommended for aluminum and soft copper.  
Never apply to steel and stainless steel.
- When flaring hard copper, anneal it before flaring.

## Use Instruction

1. Before flaring, remove the burr of the tube.
2. Turn the handle counterclockwise until it stops.
3. Loosen the clamp handle and move the body until it contacts the end screw.
4. Open clamp bar and insert tube to suitable hole.
5. Tube must be flush with clamp bar.
6. Move the body right over the tube and adjust the arrow at corner of body to the line on the clamp bar.
7. Tighten the clamp handle.
8. Turn the handle clockwise. When the clutch engages and the handle rotates freely, flaring is finished correctly.
9. Turn the handle counterclockwise until it stops.
10. Loosen the clamp handle and return the body to the end screw. Open the clamp bar and remove the tube.



Note: When the clamp bar cannot be open, you can open it by tightening the clamp handle with the body on the end screw.

## Maintenance of Cone

- If copper or aluminum dust adheres to the cone, remove the clamp bar from the body by loosening the end screw.
- Clean the cone with the wire brush.
- Never damage the cone while brushing.

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