

## Multi-Purpose Vee Block & Clamp Set

**VB-MP**

Designed for holding square or round pieces with high accuracy, hardened within 50-55 HRC

Stepped grooves allows clamps to be inserted without protrusion, allowing blocks to be used on ends or sides

Matched pair are perfectly aligned with 90° Vee grooves ground central and parallel to the sides and base

Available as matched pairs complete with two clamps



### SPECIFICATIONS

FLATNESS OF WORKING SURFACE	WITHIN 0.0004"	10 μ
HEIGHT DIFFERENCE BETWEEN MATCHED PAIRS	WITHIN 0.0004"	10 μ
PARALLELISM AND SQUARENESS OF SIDES	WITHIN 0.0004"	10 μ

### ORDERING INFORMATION

CAT NR.	ORD NR.	BLOCK LENGTH		BLOCK WIDTH		BLOCK HEIGHT		CLAMPING CAPACITY		BOX QTY.
		(INCH)	(MM)	(INCH)	(MM)	(INCH)	(MM)	(INCH)	(MM)	
VB/MP/IP	02920	2-3/8	60	2-3/4	70	2	50	1-1/2	40	12