SH. 1 OF 1	CAT NO	476	CUSTOMER DIMENSIONS	DO NOT SEPARATE PRINT FROM WORK	SIZE	RANGE: 3-1/2 TO 60 TPI

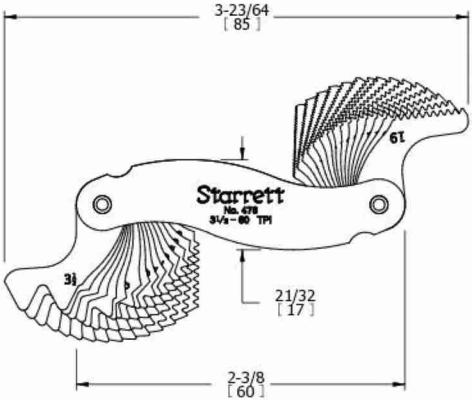
ASSEMBLED IN THIS ORDER:
(DESCENDING FROM
LEFT LOCKING DEVICE)

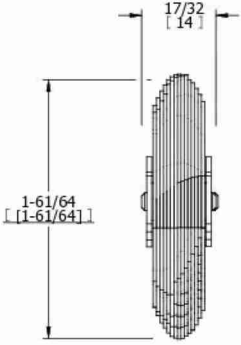
THREADS PER INCH (TPI)
3-1/2
4
4-1/2
5
6
7
8
9
10
11
12
13
14
16
18

ASSEMBLED IN THIS ORDER:
(DESCENDING FROM
RIGHT LOCKING DEVICE)

THREADS PER INCH (TPI)
19
20
22
24
25
26
28
30
32
36
40
44
48
50
60

04530-3-1/2 TO 60
LEAF, PITCH
30 TOTAL





REV	DESCRIPTION	DATE	BY

DR	JMR	CHK	DATE	8/15/17

POSITIVE STOP
WHITWORTH THREAD
GAGE ASSEMBLY

TOLERANCES - UNLESS OTHERWISE SPECIFIED	1 PLACE DEC. or REF. : +/- .015" --- 0.4 mm 2 PLACE DEC. : +/- .010" --- 0.25 mm	3 PLACE DEC. : +/- .003" --- 0.08 mm 4 PLACE DEC. : +/- .0005" --- 0.01 mm	FRACTIONAL: +/- 1/64" ANGULAR: +/- 1 DEGREE	THE L.S. STARRETT CO. ATHOL, MASS.