

コバルトスパイラルタップ

Cobalt Spiral Fluted Taps

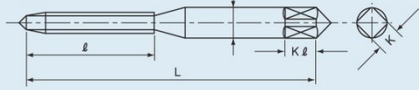
HSCO



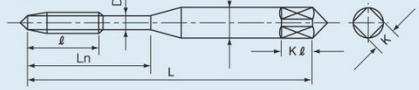
食付き部
2.5P



Type A



Type B



Type D



単位:mm

コバルトスパイラルタップ Cobalt Spiral Fluted Taps

単位:円(JPY)

| 呼び | 品番 | 形状 Type | 精度 | 形状寸法 | | | | | | | | 溝数 | 定価 |
|-------------|----------|------------|------|------|----|------|----|------|-----|----|---|--------|----|
| | | | | L | l | d | Ln | Dn | K | kφ | | | |
| EA829ER-130 | M3×0.5 | CS030G | A H2 | 46 | 18 | 4 | - | - | 3.2 | 6 | 3 | 2,110 | |
| EA829ER-140 | M4×0.7 | CS040I | B H2 | 52 | 13 | 5 | 20 | 3.2 | 4 | 7 | 3 | 2,050 | |
| EA829ER-150 | M5×0.8 | CS050K | B H2 | 60 | 16 | 5.5 | 24 | 4.05 | 4.5 | 7 | 3 | 2,070 | |
| EA829ER-160 | M6×1.0 | CS060M | B H2 | 61 | 19 | 6 | 27 | 4.8 | 4.5 | 7 | 3 | 2,230 | |
| EA829ER-180 | M8×1.25 | CS080N | D H2 | 70 | 22 | 6.2 | 30 | 5.9 | 5 | 8 | 3 | 3,240 | |
| EA829ER-210 | M10×1.5 | CS100O | D H3 | 75 | 24 | 7 | 34 | 6.7 | 5.5 | 8 | 3 | 4,080 | |
| | M10×1.25 | CS100N | D H2 | 75 | 24 | 7 | 34 | 6.7 | 5.5 | 8 | 3 | 4,080 | |
| EA829ER-212 | M12×1.75 | CS120P | D H2 | 82 | 29 | 8.5 | 41 | 8.2 | 6.5 | 9 | 3 | 5,670 | |
| | M12×1.5 | CS120O | D H2 | 82 | 29 | 8.5 | 39 | 8.2 | 6.5 | 9 | 3 | 5,670 | |
| | M12×1.25 | CS120N | D H2 | 80 | 29 | 8.5 | 39 | 8.2 | 6.5 | 9 | 3 | 5,670 | |
| | M14×2.0 | CS140Q | D H2 | 88 | 30 | 10.5 | 44 | 10.1 | 8 | 11 | 3 | 7,750 | |
| | M14×1.5 | CS140O | D H2 | 88 | 30 | 10.5 | 44 | 10.1 | 8 | 11 | 3 | 7,750 | |
| | M16×2.0 | CS160Q | D H2 | 95 | 32 | 12.5 | 47 | 12.1 | 10 | 13 | 3 | 10,280 | |
| | M16×1.5 | CS160O | D H2 | 95 | 32 | 12.5 | 47 | 12.1 | 10 | 13 | 3 | 10,280 | |
| | M18×2.5 | CS180R | D H3 | 100 | 37 | 14 | 52 | 13.5 | 11 | 14 | 3 | 14,130 | |
| | M18×1.5 | CS180O | D H3 | 95 | 37 | 14 | 52 | 13.5 | 11 | 14 | 3 | 14,130 | |
| | M20×2.5 | CS200R | D H3 | 105 | 37 | 15 | 54 | 14.5 | 12 | 15 | 3 | 18,340 | |
| | M20×1.5 | CS200O | D H3 | 95 | 37 | 15 | 52 | 14.5 | 12 | 15 | 3 | 18,340 | |
| | M22×2.5 | CS220R | D H3 | 115 | 38 | 17 | 55 | 16.5 | 13 | 16 | 4 | 23,610 | |
| | M22×1.5 | CS220O | D H3 | 95 | 38 | 17 | 53 | 16.5 | 13 | 16 | 4 | 23,610 | |
| | M24×3.0 | CS240S | D H3 | 120 | 45 | 19 | 62 | 18.5 | 15 | 18 | 4 | 29,620 | |
| | M24×1.5 | CS240O | D H3 | 95 | 38 | 19 | 53 | 18.5 | 15 | 18 | 4 | 29,620 | |

タップ・ダイス

| 推奨被削材 | 構造用鋼 SS400 | 低炭素鋼 S15C | 高炭素鋼 S55C | 合金鋼 SCM | 調質鋼 HRC25~35 | 調質鋼 HRC35~40 | ステンレス SUS | 鋳鉄 FC | タタイル鋳鉄 FCD | アルミニウム合金 AL | 銅合金 Cu | チタン合金 Ti |
|-------|---------------|--------------|--------------|------------|-----------------|-----------------|--------------|----------|---------------|----------------|-----------|-------------|
| | △ | △ | ◎ | ◎ | | | ◎ | | ○ | ○ | ○ | |