



スパイラルタップ

Spiral Fluted Taps

HSSE

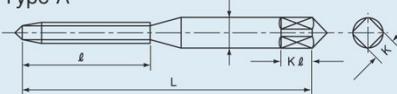
Ox



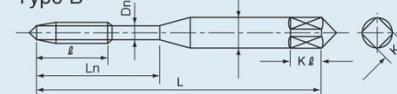
2.5P



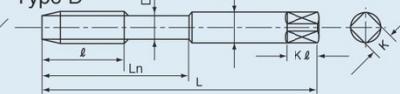
Type A



Type B



Type D



単位:mm

メートルねじ(Metric Thread)

呼び 並目	品番	形状 Type	精度	形状寸法							溝数	
				L	l	d	Ln	Dn	K	kL		
M2×0.4	HS020E	A	H1	40	11	3	-	-	2.5	5	3	
M2.3×0.4	HS023E	A	H1	42	11	3	-	-	2.5	5	3	
M2.5×0.45	HS025F	A	H1	44	13	3	-	-	2.5	5	3	
M2.6×0.45	HS026F	A	H1	44	13	3	-	-	2.5	5	3	
3M×0.6(旧JIS)	HS030H	A	H2	46	18	4	-	-	3.2	6	3	
EA829ER-3	M3×0.5	HS030G	A	H2	46	18	4	-	-	3.2	6	3
EA829ER-4	M3×0.35	HS030D	A	H1	46	11	4	-	-	3.2	6	3
EA829ER-5	M3.5×0.6	HS035H	A	H2	48	18	4	-	-	3.2	6	3
EA829ER-6	4M×0.75(旧JIS)	HS040J	B	H2	52	13	5	20	3.3	4	7	3
EA829ER-8	M4×0.7	HS040I	B	H2	52	13	5	20	3.2	4	7	3
EA829ER-10	M4×0.5	HS040G	B	H2	52	13	5	20	3.3	4	7	3
EA829ER-12	M4.5×0.75	HS045J	B	H2	55	13	5	20	3.6	4	7	3
	5M×0.9(旧JIS)	HS050L	B	H2	60	16	5.5	23	4.05	4.5	7	3
	M5×0.8	HS050K	B	H2	60	16	5.5	24	4.05	4.5	7	3
	M5×0.5	HS050G	B	H2	52	16	5.5	24	4.2	4.5	7	3
	M6×1.0	HS060M	B	H2	61	19	6	27	4.8	4.5	7	3
	M6×0.75	HS060J	B	H2	61	19	6	27	4.85	4.5	7	3
	M7×1.0	HS070M	B	H2	65	19	6.2	28	5.7	5	8	3
	M8×1.25	HS080N	D	H2	70	22	6.2	30	5.9	5	8	3
	M8×1.0	HS080M	D	H2	70	20	6.2	28	5.9	5	8	3
	M8×0.75	HS080J	D	H2	62	19	6.2	27	5.9	5	8	3
	M9×1.25	HS090N	D	H2	72	22	7	30	6.7	5.5	8	3
	M10×1.5	HS100O	D	H2	75	24	7	34	6.7	5.5	8	3
	M10×1.25	HS100N	D	H2	75	24	7	34	6.7	5.5	8	3
	M10×1.0	HS100M	D	H2	70	20	7	28	6.7	5.5	8	3
	M10×0.75	HS100J	D	H2	62	19	7	27	6.7	5.5	8	3
	M12×1.75	HS120P	D	H2	82	29	8.5	41	8.2	6.5	9	3
	M12×1.5	HS120O	D	H2	82	29	8.5	39	8.2	6.5	9	3
	M12×1.25	HS120N	D	H2	80	29	8.5	39	8.2	6.5	9	3
	M12×1.0	HS120M	D	H2	70	20	8.5	28	8.2	6.5	9	3
	M14×2.0	HS140Q	D	H2	88	30	10.5	44	10.1	8	11	3
	M14×1.5	HS140O	D	H2	88	30	10.5	44	10.1	8	11	3
	M14×1.25	HS140N	D	H2	88	30	10.5	44	10.1	8	11	3
	M14×1.0	HS140M	D	H2	70	22	10.5	30	10.1	8	11	3
	M16×2.0	HS160Q	D	H2	95	32	12.5	47	12.1	10	13	3
	M16×1.5	HS160O	D	H2	95	32	12.5	47	12.1	10	13	3
	M16×1.0	HS160M	D	H2	75	24	12.5	32	12.1	10	13	3
	M18×2.5	HS180R	D	H3	100	37	14	52	13.5	11	14	3
	M18×2.0	HS180Q	D	H3	95	37	14	52	13.5	11	14	3
	M18×1.5	HS180O	D	H2	95	37	14	52	13.5	11	14	3
	M18×1.0	HS180M	D	H2	80	24	14	34	13.5	11	14	3
	M20×2.5	HS200R	D	H3	105	37	15	54	14.5	12	15	3
	M20×2.0	HS200Q	D	H3	95	37	15	52	14.5	12	15	3
	M20×1.5	HS200O	D	H3	95	37	15	52	14.5	12	15	3
	M20×1.0	HS200M	D	H2	80	24	15	34	14.5	12	15	3
	M22×2.5	HS200R	D	H3	115	38	17	55	16.5	13	16	4

推奨被削材	構造用鋼 SS400	低炭素鋼 S15C	高炭素鋼 S55C	合金鋼 SCM	調質鋼 HRC25~35	調質鋼 HRC35~40	ステンレス SUS	鋳鉄 FC	ダクタイル鋳鉄 FCD	アルミニウム合金 AL	銅合金 Cu	チタン合金 Ti
	◎	◎	△	○					△	△	△	