



UNCONTROLLED

Item	"D"	"E"	MATERIAL CLAMP	MATERIAL SLEEVE
SPN-20	1-1/4 (31.8)	1.11 (28.2)	ZINK ELECTROPLATE (RMS-339) COLD ROLLED STEEL (RMS-198)	TPE (RMS-387)



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COMPONENTS

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UNLESS OTHERWISE STATED

ALL DIMENSIONS IN mm				DO NOT SCALE	
LINEAR TOLERANCE				THIRD ANGLE PROJECTION	
SIZE	(0)	(0.0)	(0.00)	 ANGULAR TOLERANCE ±0.5 DEGREES UNSPECIFIED RADII 0.25mm DRAFT ANGLE 0.5 DEGREES	
0-10mm	±0.5	±0.15	±0.10		
10-30mm	±0.5	±0.20	±0.15		
30-50mm	±0.5	±0.30	±0.20		
50-100mm	±0.8	±0.50	±0.25		
100-200mm	±1.5	±0.80	±0.40		
200-300mm	±2.0	±1.20	±0.80		
300-500mm	±3.0	±2.00	±1.00		
+500mm	±5.0	±3.00	±1.50		

ORG.SCALE 2:1

MATERIAL

ITEM No. **SPN-20**

TITLE **STEEL TPE SLEEVE CLAMP**

DWG.No. **SPN**

ISSUE No. **1**