

### Description

The Wesco Drum Deheader is designed specifically to open any size and gauge steel drum quickly and easily. The unit allows for drum recycling without the risk of fire from a cutting with a torch. It features a sharp edged hardened steel replaceable blade and a comfortable plastic hand grip.

This product is distributed by:

**Wesco Industrial Products, LLC**  
1250 Welsh Road  
North Wales, PA 19454  
Tel: 215-699-7031 Fax: 215-699-3836

Contact the factory for parts information and ordering.  
Visit us on the web at [www.wescomfg.com](http://www.wescomfg.com)

### Unpacking

When unpacking the Wesco Product, check carefully for shipping damage and missing parts. If damage has occurred or any parts are missing, file a claim with the delivering carrier within 24 hours and notify the dealer from whom the unit was purchased.

### Warranty Repairs

If the unit does not work properly, contact your dealer or the factory (215-699-7031) for units less than 90 days old.

### Maintenance

- (1) Lubricate moving parts periodically.
- (2) Check bolts and nuts frequently for tightness.
- (3) Refer to steps 3 & 4 under General Safety Information

### General Safety Information

**Warning: The Wesco Drum Deheaders are designed for specific functions. To insure proper use, the following instructions must be adhered to:**

- (1) The Drum Deheader is **NOT** a Non-Sparking device. **Never use where there is any possibility of ignition from sparks.**
- (2) The Drum Deheaders are designed for use only with steel drums. Do not use to open any type of fiber or plastic drums.
- (3) All threaded parts must be tight except for use the adjustment knobs. Check frequently to be sure that no other parts are loose. If any parts are loose, remove the unit from service and repair.
- (4) If cut edge on drum becomes rough, the blade may be worn, and should be replaced. Please refer to the following part number when ordering a new blade: **Replacement Blade P/N 272012**
- (5) After using the Drum Deheader to cut a drum's lid, use extreme care when lifting the cut lid from the drum. Avoid rubbing your fingers or hands along the inside of the chime where the cut was made.
- (6) Use only genuine Wesco replacement parts when servicing.

### Assembly

The Wesco Drum Deheader (P/N 272018) has been shipped to you partially assembled. Check for loose bolts before using. The only loose part is the plastic knob.



**Figure 1**

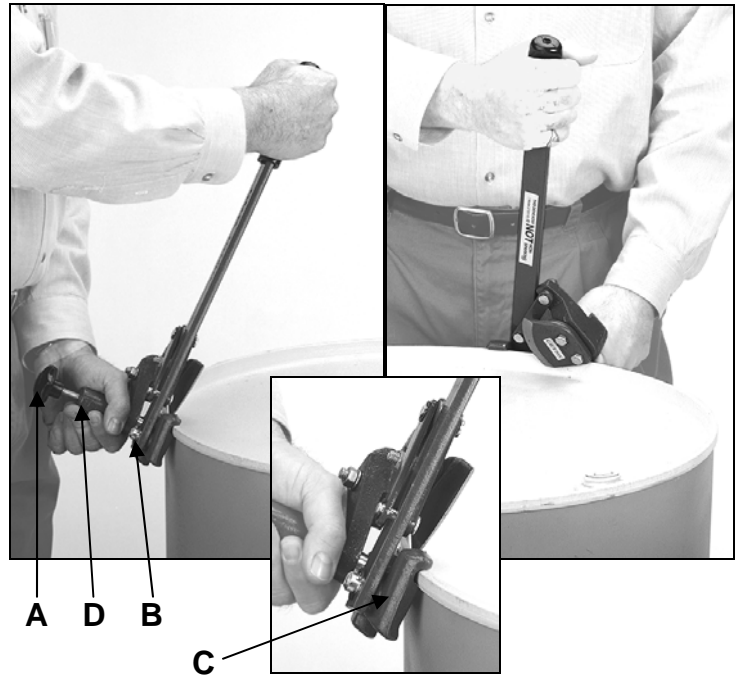
### LIMITED WARRANTY

WESCO INDUSTRIAL PRODUCTS (WESCO) warrants to the purchaser of this product for a period of ninety (90) days from the date of purchase that this product shall be free of defects in material and/or workmanship, as follows:

1. WESCO will supply, at no charge, new or rebuilt replacements for any part that fails through a defect in material and/or workmanship during the warranty period. To obtain warranty service, you must deliver the product prepaid, to the WESCO factory.
  2. This warranty does not cover any product or product part which has been subject to accident, misuse, abuse or negligence. WESCO shall only be liable under this warranty if the product is used the manner intended by the manufacturer as specified in the written instructions furnished with this product.
- REPAIR OR REPLACEMENT AS PROVIDED UNDER THIS WARRANTY IS THE EXCLUSIVE REMEDY OF THE PURCHASER. ANY EXPRESS WARRANTY NOT PROVIDED IN THIS WARRANTY DOCUMENT, AND ANY REMEDY FOR BREACH OF CONTRACT THAT, BUT FOR THIS PROVISION, MIGHT ARISE BY IMPLICATION OR OPERATION OF LAW, IS HEREBY EXCLUDED AND DISCLAIMED. UNDER NO CIRCUMSTANCES SHALL WESCO BE LIABLE TO PURCHASER OR ANY OTHER PERSON FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES, WHETHER ARISING OUT OF BREACH OF WARRANTY, EXPRESS OR IMPLIED, A BREACH OF CONTRACT OR OTHERWISE. EXCEPT TO THE EXTENT PROHIBITED BY APPLICABLE LAW, ANY IMPLIED WARRANTY OF MERCHANTABILITY AND FITNESS FOR ANY PARTICULAR PURPOSE ARE EXPRESSLY LIMITED IN DURATION TO THE DURATION OF THIS LIMITED WARRANTY.
- Some states do not allow the exclusion or limitation of incidental or consequential damages, or allow limitations on how long any implied warranty lasts, so the above limitations may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

**Operation**

- (1) Turn back the adjustment knob (A) for P/N 272018 Drum Deheader. Adjustment will extend the Deheader to its fully open position for maximum blade clearance over drum chime.
  - (2) Tilt the Deheader handle from you and place the groove in the cutter base (C) on top of the drum chime (Figure 2).
  - (3) Place the blade over the chime, and tighten the knob or ring to slowly bring the cutter base firmly in contact with the side of the drum, so the blade is in contact with the inside edge of the chime. Turn back the adjustment knob slightly, so the blade does not bind and wedge drum chime between blade and cutter base. Deheader should now be position similar to Figure 3.
  - (4) To begin cutting, press down on the handle (Figure 4) until blade punctures drum head (Figure 5). Raise the handle. And slide Deheader as shown in Figure 5, to make next cut.
- Note:** Each time you overlap a cut the edge will become smoother.
- (5) Repeat step four until desired cut is complete.



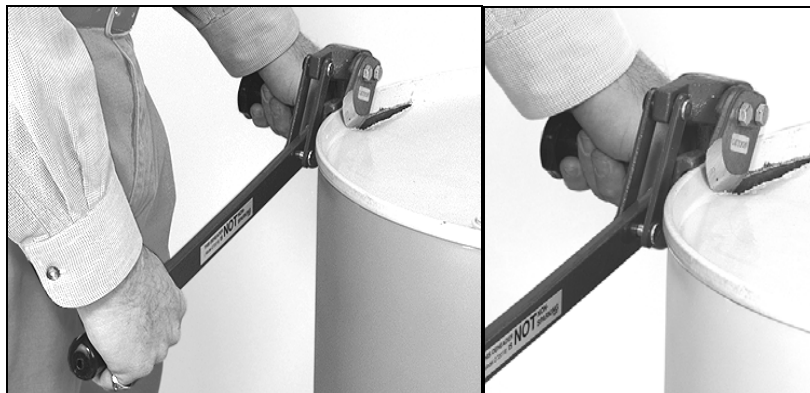
**Steps 1 & 2 – Figure 2**



**Step 3 – Figure 3**



**Step 4 – Figure 4**



**Step 4 – Figure 5**