

# SAFETY DATA SHEET



Easy-Mix RK-7100 Structural Acrylic Adhesive Resin

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

**Product name** : Easy-Mix RK-7100 Structural Acrylic Adhesive Resin  
**UFI** : 0660-M0FM-U00U-F0XC  
**Product code** : 105661  
**Color** : White.

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Construction materials additives

### 1.3 Details of the supplier of the safety data sheet

WEICON GmbH & Co. KG  
Königsberger Str. 255  
48157 Münster  
Germany  
Phone: +49 251 93220  
Fax: +49(0)251 / 9322 - 244  
Internet: www.weicon.de

**e-mail address of person responsible for this SDS** : msds@weicon.de

### 1.4 Emergency telephone number


**Telephone number** : EMERGENCY CONTACT – UK, UAE, South Africa (24h): Tel: ++44 1865 407333 (English)  
TRANSPORT EMERGENCY CONTACT - UK, UAE, South Africa (24h): Tel: ++44 1865 407333 (English)

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

**Product definition** : Mixture

#### Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

 Flam. Liq. 2, H225  
Skin Corr. 1A, H314  
Eye Dam. 1, H318  
Skin Sens. 1, H317  
STOT SE 3, H335  
Aquatic Chronic 3, H412

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

### 2.2 Label elements

**Hazard pictograms** :



## SECTION 2: Hazards identification

<b>Signal word</b>	: Danger
<b>Hazard statements</b>	: H225 - Highly flammable liquid and vapor. H314 - Causes severe skin burns and eye damage. H317 - May cause an allergic skin reaction. H335 - May cause respiratory irritation. H412 - Harmful to aquatic life with long lasting effects.
<b><u>Precautionary statements</u></b>	
<b>Prevention</b>	: P280 - Wear protective gloves, protective clothing and eye or face protection. P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P271 - Use only outdoors or in a well-ventilated area. P273 - Avoid release to the environment. P261 - Avoid breathing vapor.
<b>Response</b>	: P304 + P310 - IF INHALED: Immediately call a POISON CENTER or doctor. P301 + P310, P330, P331 - IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. P303 + P361 + P353, P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. P363 - Wash contaminated clothing before reuse. P302 + P352 - IF ON SKIN: Wash with plenty of water. P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
<b>Storage</b>	: P405 - Store locked up. P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.
<b>Disposal</b>	: P501 - Dispose of waste according to applicable legislation.
<b>Hazardous ingredients</b>	: methyl methacrylate methacrylic acid maleic acid rosin p-toluene sulfonyl chloride Propylidynetrimethanol, ethoxylated, esters with acrylic acid
<b>Supplemental label elements</b>	: Not applicable.
<b>Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles</b>	: Not applicable.
<b>2.3 Other hazards</b>	
<b>Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII</b>	: This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
<b>Other hazards which do not result in classification</b>	: None known.

## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Regulation (EC) No. 1272/2008 [CLP]	Type
methyl methacrylate	REACH #: 01-2119452498-28 EC: 201-297-1 CAS: 80-62-6 Index: 607-035-00-6	≥50 - ≤75	Flam. Liq. 2, H225 Skin Irrit. 2, H315 Skin Sens. 1, H317 STOT SE 3, H335	[1] [2]
methacrylic acid	EC: 201-204-4 CAS: 79-41-4 Index: 607-088-00-5	≤10	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1A, H314 Eye Dam. 1, H318 STOT SE 3, H335	[1] [2]
maleic acid	REACH #: 01-2119488705-25 EC: 203-742-5 CAS: 110-16-7 Index: 607-095-00-3	≤3	Acute Tox. 4, H302 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 STOT SE 3, H335	[1]
rosin	REACH #: 01-2119480418-32 EC: 232-475-7 CAS: 8050-09-7 Index: 650-015-00-7	≤3	Skin Sens. 1, H317	[1] [2]
2,6-di-tert-butyl-p-cresol	REACH #: 01-2119555270-46 EC: 204-881-4 CAS: 128-37-0	≤1	Aquatic Acute 1, H400 (M=1) Aquatic Chronic 1, H410 (M=1)	[1] [2]
α,α-dimethylbenzyl hydroperoxide	REACH #: 01-2119475796-19 EC: 201-254-7 CAS: 80-15-9 Index: 617-002-00-8	<1	Org. Perox. E, H242 Acute Tox. 4, H302 Acute Tox. 4, H312 Acute Tox. 3, H331 Skin Corr. 1B, H314 Eye Dam. 1, H318 STOT SE 3, H335 STOT RE 2, H373 Aquatic Chronic 2, H411	[1]
p-toluene sulfonyl chloride	REACH #: 01-2119971273-36 EC: 202-684-8 CAS: 98-59-9	<1	Met. Corr. 1, H290 Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1A, H317	[1]
Propylidynetrimethanol, ethoxylated, esters with acrylic acid	REACH #: 01-2119489900-30 EC: 500-066-5 CAS: 28961-43-5	<1	Eye Irrit. 2, H319 Skin Sens. 1B, H317	[1]
cumene	REACH #: 01-2119473983-24 EC: 202-704-5 CAS: 98-82-8 Index: 601-024-00-X	≤0.1	Flam. Liq. 3, H226 STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 2, H411  <b>See Section 16 for the full text of the H statements declared above.</b>	[1] [2]

## SECTION 3: Composition/information on ingredients

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

### Type

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit
- [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
- [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII
- [5] Substance of equivalent concern
- [6] Additional disclosure due to company policy

Occupational exposure limits, if available, are listed in Section 8.

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

### 4.2 Most important symptoms and effects, both acute and delayed

#### Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:  
pain  
watering  
redness
- Inhalation** : Adverse symptoms may include the following:  
respiratory tract irritation  
coughing

## SECTION 4: First aid measures

- Skin contact** : Adverse symptoms may include the following:  
pain or irritation  
redness  
blistering may occur
- Ingestion** : Adverse symptoms may include the following:  
stomach pains

### 4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

### 5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Hazardous combustion products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide

### 5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

### 6.2 Environmental precautions

- : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

## SECTION 6: Accidental release measures

**6.3 Methods and materials for containment and cleaning up** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

**6.4 Reference to other sections** : See Section 1 for emergency contact information.  
See Section 8 for information on appropriate personal protective equipment.  
See Section 13 for additional waste treatment information.

## SECTION 7: Handling and storage

The information in this section contains generic advice and guidance.

### 7.1 Precautions for safe handling

**Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

**Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

### 7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

### Seveso Directive - Reporting thresholds

#### Danger criteria

Category	Notification and MAPP threshold	Safety report threshold
P5c	5000 tonne	50000 tonne

### 7.3 Specific end use(s)

**Recommendations** : Not available.

**Industrial sector specific solutions** : Not available.

## SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

### 8.1 Control parameters

#### Occupational exposure limits

Product/ingredient name	Exposure limit values
methyl methacrylate	<p><b>TRGS 900 OEL (Germany, 10/2020).</b>                      TWA: 210 mg/m<sup>3</sup> 8 hours.                      PEAK: 420 mg/m<sup>3</sup> 15 minutes.                      TWA: 50 ppm 8 hours.                      PEAK: 100 ppm 15 minutes.</p> <p><b>DFG MAC-values list (Germany, 8/2020). Skin sensitizer.</b>                      TWA: 50 ppm 8 hours.                      PEAK: 100 ppm, 4 times per shift, 15 minutes.                      TWA: 210 mg/m<sup>3</sup> 8 hours.                      PEAK: 420 mg/m<sup>3</sup>, 4 times per shift, 15 minutes.</p>
methacrylic acid	<p><b>DFG MAC-values list (Germany, 8/2020).</b>                      TWA: 50 ppm 8 hours.                      TWA: 180 mg/m<sup>3</sup> 8 hours.                      PEAK: 360 mg/m<sup>3</sup>, 4 times per shift, 15 minutes.                      PEAK: 100 ppm, 4 times per shift, 15 minutes.</p> <p><b>TRGS 900 OEL (Germany, 10/2020).</b>                      PEAK: 360 mg/m<sup>3</sup> 15 minutes.                      PEAK: 100 ppm 15 minutes.                      TWA: 180 mg/m<sup>3</sup> 8 hours.                      TWA: 50 ppm 8 hours.</p>
rosin	<p><b>DFG MAC-values list (Germany, 8/2020). Skin sensitizer.</b></p>
2,6-di-tert-butyl-p-cresol	<p><b>DFG MAC-values list (Germany, 8/2020).</b>                      TWA: 10 mg/m<sup>3</sup> 8 hours. Form: inhalable fraction                      PEAK: 40 mg/m<sup>3</sup>, 4 times per shift, 15 minutes. Form: inhalable fraction</p> <p><b>TRGS 900 OEL (Germany, 10/2020).</b>                      TWA: 10 mg/m<sup>3</sup> 8 hours. Form: inhalable fraction                      PEAK: 40 mg/m<sup>3</sup> 15 minutes. Form: inhalable fraction</p>
cumene	<p><b>TRGS 900 OEL (Germany, 10/2020). Absorbed through skin.</b>                      TWA: 50 mg/m<sup>3</sup> 8 hours.                      PEAK: 200 mg/m<sup>3</sup> 15 minutes.                      TWA: 10 ppm 8 hours.                      PEAK: 40 ppm 15 minutes.</p> <p><b>DFG MAC-values list (Germany, 8/2020). Absorbed through skin.</b>                      TWA: 10 ppm 8 hours.                      PEAK: 40 ppm, 4 times per shift, 15 minutes.                      TWA: 50 mg/m<sup>3</sup> 8 hours.                      PEAK: 200 mg/m<sup>3</sup>, 4 times per shift, 15 minutes.</p>

**Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures

## SECTION 8: Exposure controls/personal protection

for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

### DNELs/DMELs

Product/ingredient name	Type	Exposure	Value	Population	Effects
methyl methacrylate	DNEL	Long term Dermal	8.2 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	13.67 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	74.3 mg/m <sup>3</sup>	General population	Systemic
	DNEL	Long term Inhalation	104 mg/m <sup>3</sup>	General population	Local
	DNEL	Long term Inhalation	208 mg/m <sup>3</sup>	Workers	Local
	DNEL	Long term Inhalation	208 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Short term Dermal	1.5 mg/cm <sup>2</sup>	General population	Local
	DNEL	Long term Dermal	1.5 mg/cm <sup>2</sup>	General population	Local
	DNEL	Short term Dermal	1.5 mg/cm <sup>2</sup>	Workers	Local
	DNEL	Long term Dermal	1.5 mg/cm <sup>2</sup>	Workers	Local
methacrylic acid	DNEL	Long term Dermal	2.55 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	4.25 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	6.3 mg/m <sup>3</sup>	General population	Systemic
	DNEL	Long term Inhalation	6.55 mg/m <sup>3</sup>	General population	Local
	DNEL	Long term Inhalation	29.6 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Long term Inhalation	88 mg/m <sup>3</sup>	Workers	Local
	DNEL	Short term Dermal	1 %	General population	Local
	DNEL	Short term Inhalation	3 mg/m <sup>3</sup>	Workers	Local
maleic acid	DNEL	Long term Inhalation	3 mg/m <sup>3</sup>	Workers	Local
	DNEL	Short term Inhalation	3 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Long term	3 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Short term	3 mg/m <sup>3</sup>	Workers	Systemic



## SECTION 8: Exposure controls/personal protection

rosin		Inhalation			
	DNEL	Long term Oral	10 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	10 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	17 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	35 mg/m <sup>3</sup>	General population	Systemic
2,6-di-tert-butyl-p-cresol	DNEL	Long term Inhalation	117 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Long term Dermal	0.25 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	0.5 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	0.86 mg/m <sup>3</sup>	General population	Systemic
α,α-dimethylbenzyl hydroperoxide	DNEL	Long term Inhalation	3.5 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Long term Inhalation	6 mg/m <sup>3</sup>	Workers	Systemic
p-toluene sulfonyl chloride	DNEL	Long term Dermal	0.5 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	3.5 mg/m <sup>3</sup>	Workers	Systemic
Propylidynetrimethanol, ethoxylated, esters with acrylic acid	DNEL	Long term Dermal	0.5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	0.8 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Oral	1.4 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	4.9 mg/m <sup>3</sup>	General population	Systemic
	DNEL	Long term Inhalation	16.2 mg/m <sup>3</sup>	Workers	Systemic
cumene	DNEL	Long term Dermal	1.2 mg/kg bw/day	General population	Systemic
	DNEL	Long term Oral	5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	15.4 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	16.6 mg/m <sup>3</sup>	General population	Systemic

## SECTION 8: Exposure controls/personal protection

	DNEL	Long term Inhalation	100 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Short term Inhalation	250 mg/m <sup>3</sup>	Workers	Local

### PNECs

No PNECs available.

### 8.2 Exposure controls

**Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

### Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

### Skin protection

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Recommended : 1 - 4 hours (breakthrough time): nitrile rubber ; 4 - 8 hours (breakthrough time): Viton®/butyl rubber

**Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.

**Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended : organic vapor (Type AX) and particulate filter

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

#### Appearance

Physical state	: Liquid.
Color	: White.
Odor	: Strong.
Odor threshold	: Not available.
Melting point/freezing point	: Not available.
Initial boiling point and boiling range	: Not available.
Flammability (solid, gas)	: Not available.
Upper/lower flammability or explosive limits	: Not available.
Flash point	: Closed cup: 11°C (51.8°F)
Auto-ignition temperature	: Not applicable.
Decomposition temperature	: Not available.
pH	: <input checked="" type="checkbox"/> Not applicable.
Viscosity	: <input checked="" type="checkbox"/> Kinematic (40°C): >0.04 mm <sup>2</sup> /s
Solubility(ies)	: Insoluble in the following materials: cold water and hot water.
Solubility in water	: Not available.
Miscible with water	: <input checked="" type="checkbox"/> No.
Partition coefficient: n-octanol/ water	: <input checked="" type="checkbox"/> Not applicable.

#### Vapor pressure

Ingredient name	Vapor Pressure at 20 °C			Vapor pressure at 50 °C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
<input checked="" type="checkbox"/> methyl methacrylate	27.75	3.7				
cumene	3.72	0.5				
methacrylic acid	0.73	0.097				
2,6-di-tert-butyl-p-cresol	0.01	0.0013				
maleic acid	0	0	OECD 104			
α,α-dimethylbenzyl hydroperoxide	0	0				
tosyl chloride	0	0				
Propylidynetrimethanol, ethoxylated, esters with acrylic acid	0	0	OECD 104			

Evaporation rate	: Not available.
Relative density	: Not available.
Density	: 1.03 g/cm <sup>3</sup> [20°C (68°F)]
Vapor density	: Not available.
Explosive properties	: Not available.
Oxidizing properties	: Not available.
<b>Particle characteristics</b>	
Median particle size	: <input checked="" type="checkbox"/> Not applicable.

### 9.2 Other information

SADT	: Not available.
SAPT	: Not available.

## SECTION 10: Stability and reactivity

**10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.

**10.2 Chemical stability** : The product is stable.

**10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.

**10.4 Conditions to avoid** : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

**10.5 Incompatible materials** : Reactive or incompatible with the following materials:  
oxidizing materials

**10.6 Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
methyl methacrylate	LD50 Dermal	Rabbit	>5 g/kg	-
	LD50 Oral	Rat	7872 mg/kg	-
methacrylic acid	LD50 Dermal	Rabbit	500 mg/kg	-
	LD50 Oral	Rat	1060 mg/kg	-
rosin	LD50 Oral	Rat	7600 mg/kg	-
2,6-di-tert-butyl-p-cresol	LD50 Oral	Rat	890 mg/kg	-
α,α-dimethylbenzyl hydroperoxide	LC50 Inhalation Gas.	Rat	220 ppm	4 hours
	LD50 Dermal	Rat	500 mg/kg	-
	LD50 Oral	Rat	800 mg/kg	-
Propylidynetrimethanol, ethoxylated, esters with acrylic acid	LD50 Dermal	Rabbit	>13 g/kg	-
cumene	LC50 Inhalation Vapor	Rat	39000 mg/m <sup>3</sup>	4 hours
	LD50 Oral	Rat	1400 mg/kg	-

**Conclusion/Summary** : Not available.

#### Acute toxicity estimates

Route	ATE value
Oral	11471.86 mg/kg
Dermal	22000 mg/kg
Inhalation (gases)	127272.73 ppm

#### Irritation/Corrosion

## SECTION 11: Toxicological information

Product/ingredient name	Result	Species	Score	Exposure	Observation
maleic acid	Eyes - Severe irritant	Rabbit	-	2 minutes 1 %	-
2,6-di-tert-butyl-p-cresol	Eyes - Moderate irritant	Rabbit	-	24 hours 100 mg	-
	Skin - Mild irritant	Human	-	48 hours 500 mg	-
	Skin - Moderate irritant	Rabbit	-	48 hours 500 mg	-
$\alpha,\alpha$ -dimethylbenzyl hydroperoxide	Skin - Mild irritant	Rabbit	-	500 mg	-
Propylidynetrimethanol, ethoxylated, esters with acrylic acid	Eyes - Moderate irritant	Rabbit	-	100 mg	-
	Skin - Moderate irritant	Rabbit	-	500 mg	-
cumene	Eyes - Mild irritant	Rabbit	-	24 hours 500 mg	-
	Eyes - Mild irritant	Rabbit	-	86 mg	-
	Skin - Mild irritant	Rabbit	-	24 hours 10 mg	-
	Skin - Moderate irritant	Rabbit	-	24 hours 100 mg	-

**Conclusion/Summary** : Not available.

### Sensitization

**Conclusion/Summary** : Not available.

### Mutagenicity

**Conclusion/Summary** : Not available.

### Carcinogenicity

**Conclusion/Summary** : Not available.

### Reproductive toxicity

**Conclusion/Summary** : Not available.

### Teratogenicity

**Conclusion/Summary** : Not available.

### Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
methyl methacrylate	Category 3	-	Respiratory tract irritation
methacrylic acid	Category 3	-	Respiratory tract irritation
maleic acid	Category 3	-	Respiratory tract irritation
$\alpha,\alpha$ -dimethylbenzyl hydroperoxide	Category 3	-	Respiratory tract irritation

### Specific target organ toxicity (repeated exposure)

## SECTION 11: Toxicological information

Product/ingredient name	Category	Route of exposure	Target organs
$\alpha,\alpha$ -dimethylbenzyl hydroperoxide	Category 2	-	-

### Aspiration hazard

Not available.

**Information on the likely routes of exposure** : Not available.

### Potential acute health effects

- Eye contact** : Causes serious eye damage.  
**Inhalation** : May cause respiratory irritation.  
**Skin contact** : Causes severe burns. May cause an allergic skin reaction.  
**Ingestion** : No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:  
pain  
watering  
redness
- Inhalation** : Adverse symptoms may include the following:  
respiratory tract irritation  
coughing
- Skin contact** : Adverse symptoms may include the following:  
pain or irritation  
redness  
blistering may occur
- Ingestion** : Adverse symptoms may include the following:  
stomach pains

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

- Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.

#### Long term exposure

- Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.

### Potential chronic health effects

Not available.

- Conclusion/Summary** : Not available.
- General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : No known significant effects or critical hazards.  
**Mutagenicity** : No known significant effects or critical hazards.  
**Teratogenicity** : No known significant effects or critical hazards.  
**Developmental effects** : No known significant effects or critical hazards.  
**Fertility effects** : No known significant effects or critical hazards.

**Other information** : Not available.

## SECTION 12: Ecological information

### 12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
Methyl methacrylate	Acute LC50 130000 µg/l Fresh water	Fish - Pimephales promelas - Adult	96 hours
methacrylic acid	Chronic NOEC 53 mg/l Fresh water	Daphnia - Daphnia magna - Neonate	21 days
maleic acid	Acute EC50 316200 µg/l Fresh water	Daphnia - Daphnia magna - Larvae	48 hours
	Acute LC50 5000 µg/l Fresh water	Fish - Pimephales promelas	96 hours
2,6-di-tert-butyl-p-cresol	Acute EC50 1440 µg/l Fresh water	Daphnia - Daphnia pulex - Neonate	48 hours
α,α-dimethylbenzyl hydroperoxide	Acute LC50 12.7 mg/l Fresh water	Fish - Pimephales promelas - Larvae	96 hours
cumene	Acute EC50 2600 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata	72 hours
	Acute EC50 7.4 mg/l Marine water	Crustaceans - Artemia sp. - Nauplii	48 hours
	Acute EC50 10.6 mg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
	Acute LC50 2700 µg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours

**Conclusion/Summary** : Not available.

### 12.2 Persistence and degradability

**Conclusion/Summary** : Not available.

### 12.3 Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
Methyl methacrylate	1.38	-	low
methacrylic acid	0.93	-	low
maleic acid	-1.3	-	low
rosin	1.9 to 7.7	-	high
2,6-di-tert-butyl-p-cresol	5.1	330 to 1800	high
α,α-dimethylbenzyl hydroperoxide	1.6	9	low
Propylidynetrimethanol, ethoxylated, esters with acrylic acid	2.89	-	low
cumene	3.55	35.48	low

### 12.4 Mobility in soil

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

**Mobility** : Not available.

## SECTION 12: Ecological information

### 12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

**12.6 Other adverse effects** : No known significant effects or critical hazards.

## SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 13.1 Waste treatment methods

#### Product

**Methods of disposal** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

**Hazardous waste** : The classification of the product may meet the criteria for a hazardous waste.

#### European waste catalogue (EWC)

Waste code	Waste designation
08 04 09*	waste adhesives and sealants containing organic solvents or other hazardous substances




#### Packaging

**Methods of disposal** : The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	European waste catalogue (EWC)
15 01 10*	packaging containing residues of or contaminated by hazardous substances

**Special precautions** : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## SECTION 14: Transport information

	ADR/RID	IMDG	IATA
<b>14.1 UN number</b>	UN1133	UN1133	UN1133
<b>14.2 UN proper shipping name</b>	ADHESIVES	ADHESIVES	Adhesives
<b>14.3 Transport hazard class(es)</b>	3 	3 	3 
<b>14.4 Packing group</b>	III	III	III



Easy-Mix RK-7100 Structural Acrylic Adhesive Resin

## SECTION 14: Transport information

<b>14.5 Environmental hazards</b>	No.  Not available.	No.  Not available.	No.
-----------------------------------	---------------------------	---------------------------	-----

### Additional information

- ADR/RID** : **Limited quantity** 5 L  
**Viscous liquid exception** This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.2.3.1.5.1.  
**Tunnel code** (E)  
**Remarks** containing flammable liquid (having a flash-point below 23 °C and viscous according to 2.2.3.1.4) (vapour pressure at 50 °C not more than 110 kPa)  
**ADR Classification Code:** F1
- IMDG** : **Emergency schedules** F-E, S-D  
**Special provisions** 223, 955  
**Viscous liquid exception** This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.3.2.5.
- IATA** : **Quantity limitation** Passenger and Cargo Aircraft: 60 L. Packaging instructions: 355. Cargo Aircraft Only: 220 L. Packaging instructions: 366. Limited Quantities - Passenger Aircraft: 10 L. Packaging instructions: Y344.  
**Special provisions** A3
- 14.6 Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**14.7 Transport in bulk according to IMO instruments** : Not available.

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

#### EU Regulation (EC) No. 1907/2006 (REACH)

#### Annex XIV - List of substances subject to authorization

##### Annex XIV

None of the components are listed.

##### Substances of very high concern

None of the components are listed.

**Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles** : Not applicable.

#### Restrictions on Manufacture, Marketing and Use

Product name	CAS #	%	Restriction
αumene	98-82-8	0.01 - 0.1	3

#### Other EU regulations

**Industrial emissions (integrated pollution prevention and control) - Air** : Not listed

## SECTION 15: Regulatory information

**Industrial emissions (integrated pollution prevention and control) - Water** : Not listed

### Ozone depleting substances (1005/2009/EU)

Not listed.

### Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

### Persistent Organic Pollutants

Not listed.

### Seveso Directive

This product is controlled under the Seveso Directive.

### Danger criteria

#### Category

P5c

### National regulations

Product/ingredient name	List name	Name on list	Classification	Notes
methyl methacrylate	DFG MAC-values list	Methyl methacrylate;	Listed	-
methacrylic acid 2,6-di-tert-butyl-p-cresol	DFG MAC-values list	Methacrylic acid methyl ester	Listed	-
	DFG MAC-values list	3,5-Di-tert-butyl- 4-hydroxytoluene; 2,6-Di-tert-butyl-p- cresol	K3	-
cumene	DFG MAC-values list	Isopropylbenzene; Cumene	K3	-

**Storage class (TRGS 510)** : 3

### Hazardous incident ordinance

This product is controlled under the Germany Hazardous Incident Ordinance.

### Danger criteria

#### Category

P5c

#### Reference number

1.2.5.3

**Hazard class for water** : 1

**Technical instruction on air quality control** : TA-Luft Number 5.2.5: 53-83%  
TA-Luft Class I - Number 5.2.5: 0.4-2%

**AOX** : The product contains organically bound halogens and can contribute to the AOX value in waste water.

### International regulations

#### Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

#### Montreal Protocol

Not listed.

#### Stockholm Convention on Persistent Organic Pollutants

Not listed.

#### Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

## SECTION 15: Regulatory information

### UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

### Inventory list

<b>Australia</b>	: All components are listed or exempted.
<b>Canada</b>	: All components are listed or exempted.
<b>China</b>	: All components are listed or exempted.
<b>Europe</b>	: All components are listed or exempted.
<b>Japan</b>	: All components are listed or exempted.
<b>New Zealand</b>	: All components are listed or exempted.
<b>Philippines</b>	: All components are listed or exempted.
<b>Republic of Korea</b>	: All components are listed or exempted.
<b>Taiwan</b>	: All components are listed or exempted.
<b>Turkey</b>	: Not determined.
<b>United States</b>	: All components are active or exempted.
<b>Viet Nam</b>	: All components are listed or exempted.

**15.2 Chemical Safety Assessment** : This product contains substances for which Chemical Safety Assessments are still required.

## SECTION 16: Other information

🔍 Indicates information that has changed from previously issued version.

<b>Abbreviations and acronyms</b>	: ATE = Acute Toxicity Estimate CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008] DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level EUH statement = CLP-specific Hazard statement N/A = Not available PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration RRN = REACH Registration Number SGG = Segregation Group vPvB = Very Persistent and Very Bioaccumulative
-----------------------------------	--

### Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
🔍 Flam. Liq. 2, H225 Skin Corr. 1A, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 STOT SE 3, H335 Aquatic Chronic 3, H412	On basis of test data Calculation method Calculation method Calculation method Calculation method Calculation method

### Full text of abbreviated H statements

H225	Highly flammable liquid and vapor.
H226	Flammable liquid and vapor.
H242	Heating may cause a fire.
H290	May be corrosive to metals.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.

## SECTION 16: Other information

H331	Toxic if inhaled.
H335	May cause respiratory irritation.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

### Full text of classifications [CLP/GHS]

Acute Tox. 3	ACUTE TOXICITY - Category 3
Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Acute 1	AQUATIC HAZARD (ACUTE) - Category 1
Aquatic Chronic 1	AQUATIC HAZARD (LONG-TERM) - Category 1
Aquatic Chronic 2	AQUATIC HAZARD (LONG-TERM) - Category 2
Aquatic Chronic 3	AQUATIC HAZARD (LONG-TERM) - Category 3
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Eye Dam. 1	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Met. Corr. 1	CORROSIVE TO METALS - Category 1
Org. Perox. E	ORGANIC PEROXIDES - Type E
Skin Corr. 1A	SKIN CORROSION/IRRITATION - Category 1A
Skin Corr. 1B	SKIN CORROSION/IRRITATION - Category 1B
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITIZATION - Category 1
Skin Sens. 1A	SKIN SENSITIZATION - Category 1A
Skin Sens. 1B	SKIN SENSITIZATION - Category 1B
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 3

**Date of printing** : 10.08.2021

**Date of issue/ Date of revision** : 10.08.2021

**Date of previous issue** : 18.09.2020

**Version** : 3

### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.