

品番：EA829JD-12

品名：1/4"x19 パイプタップ(PF/HSS/先)



販売価格	1,380円(税抜) / 1,518円(税込)		
カタログ価格	1,380円(税抜) / 1,518円(税込)		
在庫数	最新在庫: 6 (2026/04/09 16:34現在)		
商品入数	1	販売単位	本
カタログページ	0906ページ		



HSS鋼(ハイス)
鋼とは高炭素鋼(high speed steel)の略称であり、ハイスは高速工具鋼のハイスと訳されます。ハイスは通常、切削速度と切削性能を向上させるために、タンタル、ニオブ、コバルト、バナジウムなどの元素を添加して、鋼に添加し、焼入れ等の熱処理を施した後に、鋼質より硬く仕上げられる。また、鋼質よりも硬くなるため、切削速度に比べて1.5倍程度の切削速度に耐えることができる。

呼びの長さについて
呼びの長さとは、呼びの長さから、
短い 呼びの長さ - 下口部寸法
長い 呼びの長さ + 下口部寸法

呼び	長さ
1/4"	19mm
3/8"	25.4mm
1/2"	31.8mm
5/8"	38.1mm
3/4"	44.5mm
7/8"	50.8mm
1"	57.2mm
1 1/8"	63.5mm
1 1/4"	69.9mm
1 3/8"	76.2mm
1 1/2"	82.6mm
1 5/8"	89.0mm
1 3/4"	95.4mm
1 7/8"	101.8mm
2"	108.2mm
2 1/8"	114.6mm
2 1/4"	121.0mm
2 3/8"	127.4mm
2 1/2"	133.8mm
2 5/8"	140.2mm
2 3/4"	146.6mm
2 7/8"	153.0mm
3"	159.4mm
3 1/8"	165.8mm
3 1/4"	172.2mm
3 3/8"	178.6mm
3 1/2"	185.0mm
3 5/8"	191.4mm
3 3/4"	197.8mm
3 7/8"	204.2mm
4"	210.6mm
4 1/8"	217.0mm
4 1/4"	223.4mm
4 3/8"	229.8mm
4 1/2"	236.2mm
4 5/8"	242.6mm
4 3/4"	249.0mm
4 7/8"	255.4mm
5"	261.8mm
5 1/8"	268.2mm
5 1/4"	274.6mm
5 3/8"	281.0mm
5 1/2"	287.4mm
5 5/8"	293.8mm
5 3/4"	300.2mm
5 7/8"	306.6mm
6"	313.0mm
6 1/8"	319.4mm
6 1/4"	325.8mm
6 3/8"	332.2mm
6 1/2"	338.6mm
6 5/8"	345.0mm
6 3/4"	351.4mm
6 7/8"	357.8mm
7"	364.2mm
7 1/8"	370.6mm
7 1/4"	377.0mm
7 3/8"	383.4mm
7 1/2"	389.8mm
7 5/8"	396.2mm
7 3/4"	402.6mm
7 7/8"	409.0mm
8"	415.4mm
8 1/8"	421.8mm
8 1/4"	428.2mm
8 3/8"	434.6mm
8 1/2"	441.0mm
8 5/8"	447.4mm
8 3/4"	453.8mm
8 7/8"	460.2mm
9"	466.6mm
9 1/8"	473.0mm
9 1/4"	479.4mm
9 3/8"	485.8mm
9 1/2"	492.2mm
9 5/8"	498.6mm
9 3/4"	505.0mm
9 7/8"	511.4mm
10"	517.8mm
10 1/8"	524.2mm
10 1/4"	530.6mm
10 3/8"	537.0mm
10 1/2"	543.4mm
10 5/8"	549.8mm
10 3/4"	556.2mm
10 7/8"	562.6mm
11"	569.0mm
11 1/8"	575.4mm
11 1/4"	581.8mm
11 3/8"	588.2mm
11 1/2"	594.6mm
11 5/8"	601.0mm
11 3/4"	607.4mm
11 7/8"	613.8mm
12"	620.2mm
12 1/8"	626.6mm
12 1/4"	633.0mm
12 3/8"	639.4mm
12 1/2"	645.8mm
12 5/8"	652.2mm
12 3/4"	658.6mm
12 7/8"	665.0mm
13"	671.4mm
13 1/8"	677.8mm
13 1/4"	684.2mm
13 3/8"	690.6mm
13 1/2"	697.0mm
13 5/8"	703.4mm
13 3/4"	709.8mm
13 7/8"	716.2mm
14"	722.6mm
14 1/8"	729.0mm
14 1/4"	735.4mm
14 3/8"	741.8mm
14 1/2"	748.2mm
14 5/8"	754.6mm
14 3/4"	761.0mm
14 7/8"	767.4mm
15"	773.8mm
15 1/8"	780.2mm
15 1/4"	786.6mm
15 3/8"	793.0mm
15 1/2"	799.4mm
15 5/8"	805.8mm
15 3/4"	812.2mm
15 7/8"	818.6mm
16"	825.0mm
16 1/8"	831.4mm
16 1/4"	837.8mm
16 3/8"	844.2mm
16 1/2"	850.6mm
16 5/8"	857.0mm
16 3/4"	863.4mm
16 7/8"	869.8mm
17"	876.2mm
17 1/8"	882.6mm
17 1/4"	889.0mm
17 3/8"	895.4mm
17 1/2"	901.8mm
17 5/8"	908.2mm
17 3/4"	914.6mm
17 7/8"	921.0mm
18"	927.4mm
18 1/8"	933.8mm
18 1/4"	940.2mm
18 3/8"	946.6mm
18 1/2"	953.0mm
18 5/8"	959.4mm
18 3/4"	965.8mm
18 7/8"	972.2mm
19"	978.6mm
19 1/8"	985.0mm
19 1/4"	991.4mm
19 3/8"	997.8mm
19 1/2"	1004.2mm
19 5/8"	1010.6mm
19 3/4"	1017.0mm
19 7/8"	1023.4mm
20"	1029.8mm

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仕様

仕様	先タップ(喰付5-6P)	呼び	G1/4"×19
全長	70mm	■巾	9.0mm
材質	HSS(ハイス)	対応被削材	スチール(<800N/mm ²)、鋳鉄、アルミ、銅、真鍮、プラスチック
管用平行ねじ(G)用			

株式会社エスコ

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